

TOLERANCE UNLESS SPECIFIED =

.XXX= +/- .005

.XX= +/- .015

FRACTIONS= +/- .032

# PRODUCTION TESTS

VPP10-1000.DC2

URNS RATIO = 100%

DC RESISTANCE IN OHMS	1-3 =	182 NOM
	4-6 =	220 NOM
	7-9 =	.65 NOM
	10-12 =	.76 NOM

MAX EXCITATION CURRENT = 20 MA

APPLY 230V 60HZ 1-6 (3+4)

PRI WDGS 114.5 TO 115.5 V

SEC WDGS 6.3 TO 6.8 V

HIPOT: 4000V P-S

4000V P,S, TO CORE

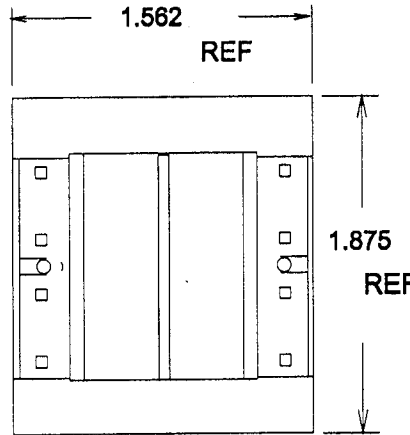
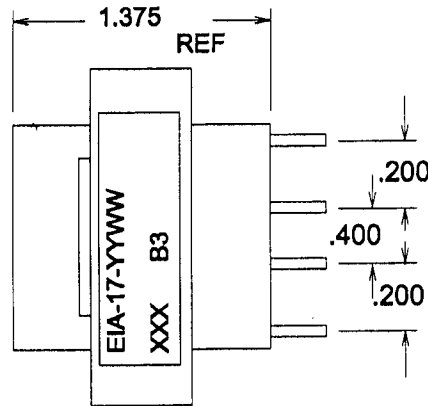
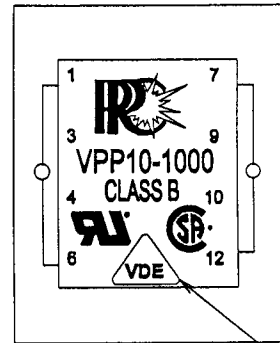
600V P-P, S-S

CONTINUITY = PRI'S 100% IN FINAL

IMPREGNATION NOTES: PREHEAT 2 HRS

PINS TO BE FREE OF IMPREGNATION

## FINAL ASSEMBLY NOTES

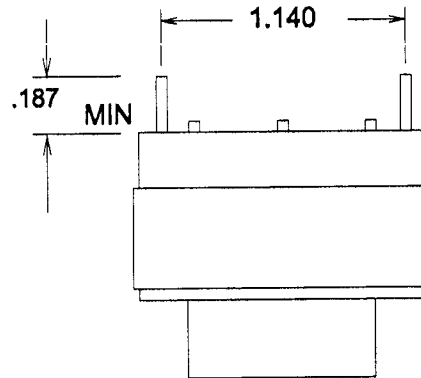
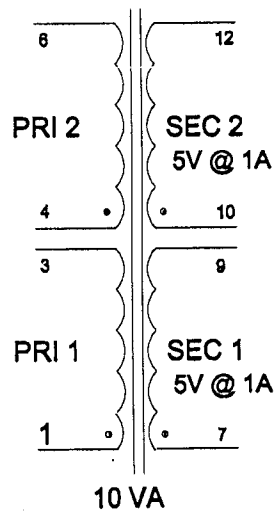


MTG 1.250

ALL MANUFACTURING SITES USE THIS MARK

PC PINS .036 SQ

115/230V  
50/60 HZ



METHOD 1 X 1  
LEAVE OFF LAST "I" PCS

MARKING SEE LABEL DETAIL ABOVE  
APPLY PART NO. LABEL, AFTER IMPREGNATION



PART NO.: VPP10-1000