



REVISIONS	
ISSUE	CHANGES
0	ER 9219 CC 15 JAN 71
1	CN 13961 A GA 30 MAY 74
2	CN 13895 A JL 4 NOV 74
3	CN 23168 E JEP 31 MAR 82
5	CN 32297 A LNM 15 JUN 90

STAMP 91836-  
M39012/25-0002  
KD-89-08 XXXX  
DATE CODE

KD-89-08

9	1	BAYONET SLEEVE	
8	1	GASKET	
7	1	GASKET	
6	1	BAR	
5	1	DISC	
4	1	CHAIN	
3	1	RIVET	
2	1	WASHER	
1	1	RING	
ITEM	REQ'D	DESCRIPTION	DRAWING NO.

REF:	
FINISH	
SPEC.	
MATL.	
SPEC.	
COVERED SAFETY CHAIN	
DRAWN G.Y.	DATE 25 JULY 69
APPR. JC	DATE 1-19-71

UNLESS OTHERWISE SPECIFIED:

1. TOLERANCES:  
FRACTIONS ± .010 DECIMALS ± .004 ANGLES ± 0° 30'  
T. I. R. CONCENTRICITY OF ANY 2 DIAMETERS MAY NOT EXCEED THE SUM OF THEIR TOLERANCES.
2. REMOVE ALL BURRS, BREAK SHARP EDGES .005 MAX. NO FILLETS PERMITTED.
3. NO FILLETS PERMITTED.
4. SURFACE ROUGHNESS 63 MICROINCHES RMS MAX.
5. ALL DIMENSIONS PRIOR TO PLATING.

KINGS ELECTRONICS  
40 MARBLEDALE ROAD  
TUCKAHOE, N. Y. 10707  
M39012/25-0002