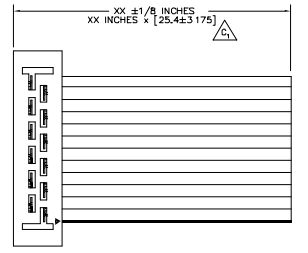
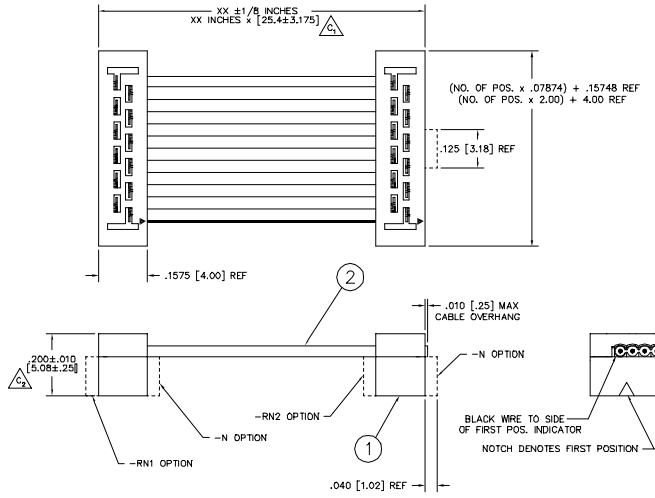


REV H

-D (DOUBLE END)

-S (SINGLE END)
(SAME AS -D UNLESS OTHERWISE STATED)

DIMENSIONS ARE IN INCHES		UNLESS OTHERWISE NOTED		TOLERANCES ARE:		TITLE: 2mm DOUBLE ROW FEMALE IDC ASSEMBLY	DWG NO: TCSD-XX-X-XX-01-XXX-XXX SHEET 1 OF 1
ONE PLACE DECIMALS: ± .1	TWO PLACE DECIMALS: ± .01	THREE PLACE DECIMALS: ± .005	FOUR PLACE DECIMALS: ± .0020	ANGLES: ± 1°			



NOTES:
1. HIDDEN LINES ARE USED TO SHOW POLARIZATION WHEN USING -N OPTION.
2. Δ REPRESENTS CRITICAL DIMS FOR STATISTICAL PROCESS CONTROL.

1	2
TCSD-XX-XX-X	TCB-50

SPECIFY NO. OF POS. IN PART CALLOUT -XX

TCSD-XX-X-XX-01-XXX-XXX

NO. OF POSITIONS: 03, 04, 05, 08, 10, 12, 13, 15, 17, 20, 22, 25

END ASSEMBLY: -S: SINGLE END, -D: DOUBLE END

LEAD STYLE: OPTION #1, OPTION #2 (SEE OPTIONS BELOW)

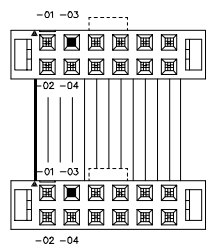
ASSEMBLED LENGTH (2 INCH MINIMUM)

PLATING: -L: .000015 GOLD ON CONTACT AREA, TIN ON REMAINDER; -F: .000003 GOLD ON CONTACT AREA, TIN ON REMAINDER (STANDARD PLATING IS .000030 GOLD ON CONTACT AREA, TIN ON REMAINDER)

NOTCH POLARIZATION: -N, -RW (REVERSE WIRING), BLUE WIRE TO OPPOSITE SIDE OF FIRST POS. INDICATOR

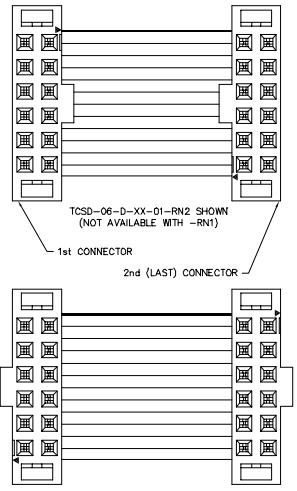
IF OPTION IS SPECIFIED, SUB-ASM. 1 WILL BE TCSD-XX-XX-N

-P"XX"
POLARIZED MATING



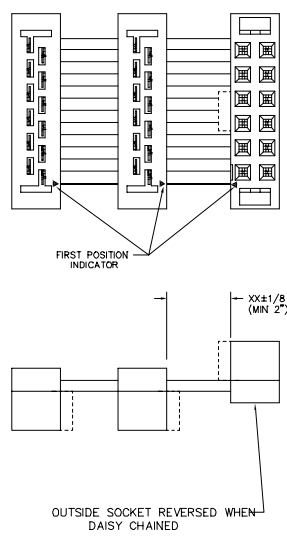
NOTE: THE SAME POSITION WILL BE POLARIZED ON BOTH ENDS. (USE PK-07)

-RN1 OR -RN2
REVERSE POLARIZATION NOTCH

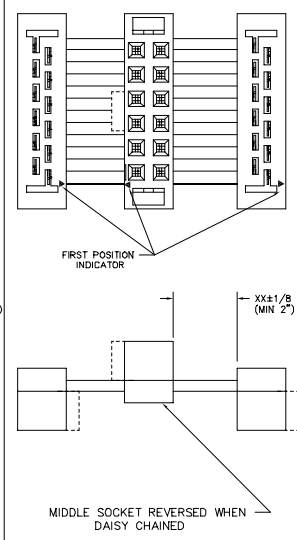


NOTE: -RN1 = REVERSE NOTCH ON 1st CONNECTOR ONLY. -RN2 = REVERSE NOTCH ON 2nd CONNECTOR ONLY. (REVERSE NOTCH NOT AVAILABLE ON ANY DAISY CHAIN OPTIONS)

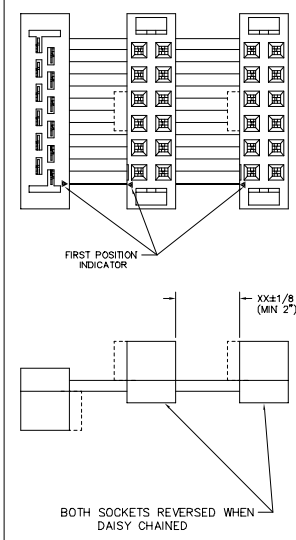
-O
OUTSIDE REVERSED



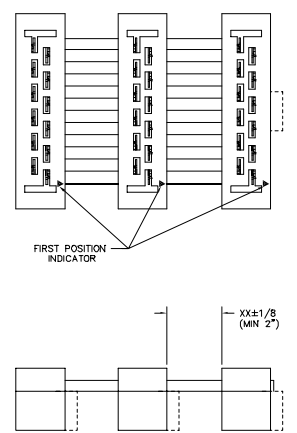
-M
MIDDLE REVERSED



-R
REVERSE CONNECTOR



-D"XX"
DAISY CHAIN-DOUBLE



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MISC/AMTG TCSD-MK

samtec

520 PARK EAST BLVD., NEW ALBANY, INDIANA 47150
PHONE (317) 944-0733 P.O. BOX 1147
CODE 55322

MADE BY: KOLB 4-29-92
CHECKED BY: MCCARTIN

ENGINEER APPROVAL: DEM

TCSD-XX-X-XX-01-XXX-XXX SHEET 1 OF 1

PLOT SCALE: 1=2