iC-PNH Series
PHASED ARRAY NONIUS ENCODERS

preliminary

iC-Haus

FEATURES

♦ Compact, high resolution absolute encoder ICs for up to 24 bit singleturn resolution (with nonius interpolation)

♦ For code discs of $\varnothing$ 26 mm, $\varnothing$ 33 mm, $\varnothing$ 39 mm

♦ Monolithic 3-channel *HD Phased Array* with excellent signal matching

♦ Moderate track pitch for reduced cross talk

♦ Ultra low dark currents for operation up to high temperature

♦ Low noise amplifiers with high transimpedance gain

♦ Enhanced EMI tolerance by low impedance differential, short-circuit-proof, analog sine/cosine outputs

♦ Embedded sector detection by 2 digital tracks (2-bit Gray code)

♦ Low power consumption from single 4.1 to 5.5 V supply

♦ Operational temperature range of -40 °C to +125 °C

♦ Space saving optoQFN package (RoHS compliant)

♦ Evaluation kits with LED and code disc available for sampling

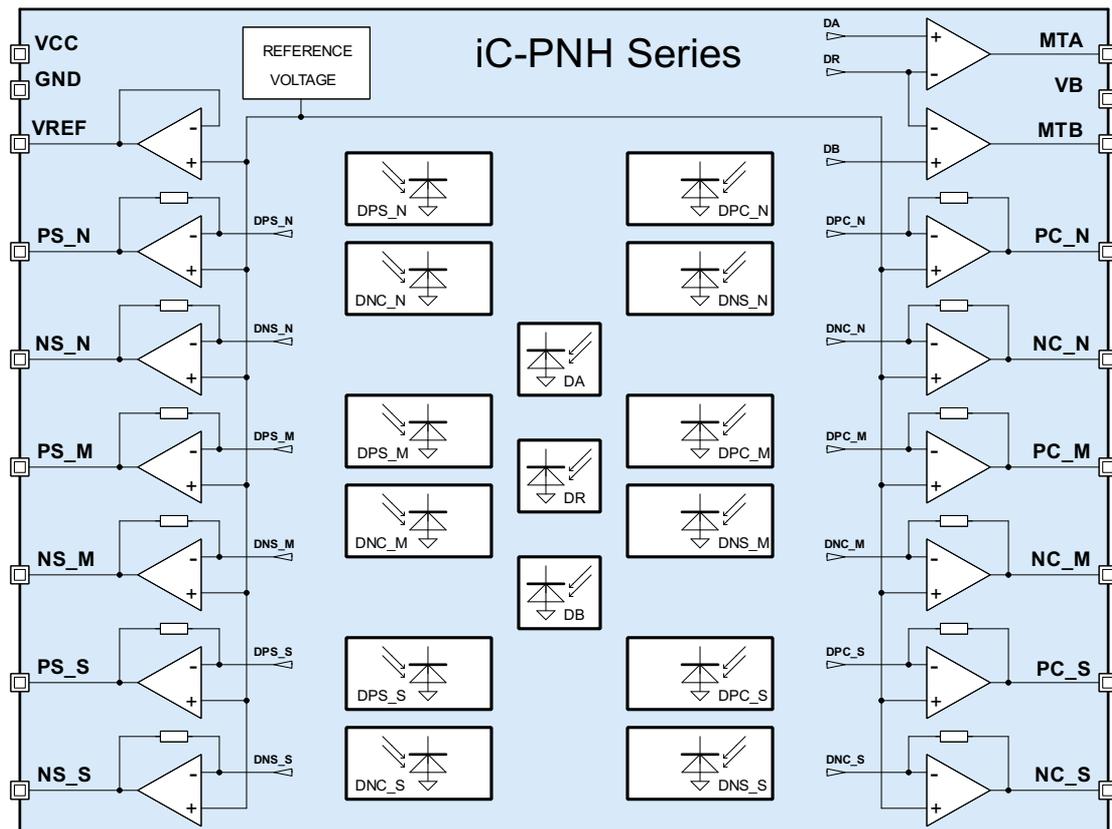## APPLICATIONS

♦ Absolute position encoders
♦ AC servo feedback

PACKAGES
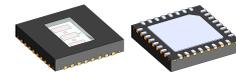
32-pin optoQFN
5 mm x 5 mm x 0.9 mm

RoHS compliant

BLOCK DIAGRAM

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DESCRIPTION

The iC-PNH device series represents advanced optical encoder ICs featuring monolithically integrated photosensors arranged as an *HD Phased Array*, providing excellent signal fidelity at relaxed alignment tolerances.

Its precision sine/cosine output signals allow for a high-resolution interpolation by subsequent devices: depending on the iC-PNH version, a singleturn position can be resolved with up to 24 bit utilizing the 3-channel nonius interpolation of iC-MN.

The typical application of iC-PNH devices are absolute position encoders for motion control and drive applications.

iC-PNH scans 5 tracks in total, whereof 3 analog tracks feature phased-arrays of multiple photosensors each per track, generating positive and negative going sine signals, as well as positive and negative going cosine signals. An excellent matching and common mode behavior of the differential signal paths is obtained by a paired amplifier design. Due to a typical transimpedance gain of 1 MΩ, the output signal level reaches a few hundred millivolts already at low light conditions.

Additional 2 digital tracks are implemented for sector detection, to separate a repeated nonius scale. For instance, the standard code discs made for iC-PNH feature two nonius scales per turn and provide a 2-bit Gray code to distinguish this.

Sector detection can be used already at low supply voltages from 1.6 V up; the power consumption is low unless other sections are biased. Full operation requires a single-sided supply of 4.1 V to 5.5 V.

iC-PNH26xx Series
Optical radius 11.0 mm, code disc ⌀ 26.0 mm;
iC-PNH2612: 512 CPR (2x 256/255/240 CPR)
iC-PNH2624: 1024 CPR (2x 512/511/480 CPR)
iC-PNH2628: 128 CPR (2x 64/63/56 CPR)

iC-PNH33xx Series
Optical radius 14.5 mm, code disc ⌀ 33.2 mm;
iC-PNH3312: 512 CPR (2x 256/255/240 CPR)

iC-PNH3348 Encoder blue®: 2048 CPR
(2x 1023/1024/992 CPR)
A separated datasheet is available for iC-PNH Encoder blue® series devices.

iC-PNH39xx Series
Optical radius 17.5 mm, code disc ⌀ 39.0 mm;
iC-PNH3948: 2048 CPR (2x 1023/1024/992 CPR)

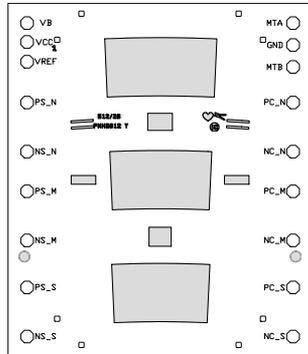Encoder blue is a trademark of iC-Haus GmbH.

iC-PNH Series
PHASED ARRAY NONIUS ENCODERS

preliminary

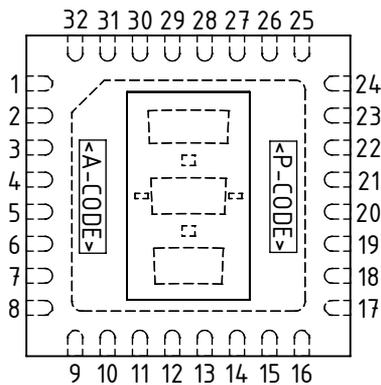## PACKAGING INFORMATION

PAD LAYOUT

PAD FUNCTIONS
No. Name Function

Chip layout example.
Grey sections represent sensor layout areas; fill factors vary.

PIN CONFIGURATION
oQFN32-5x5 (5 mm x 5 mm)

PIN FUNCTIONS

No.	Name	Function
1	VCC	+4.1..5.5 V Supply Voltage
2	VREF	Reference Voltage Output
3	PS_N	N-Track Sine +
4	NS_N	N-Track Sine -
5	PS_M	M-Track Sine +
6	NS_M	M-Track Sine -
7	PS_S	S-Track Sine +
8	NS_S	S-Track Sine -
9..16	n.c.[1]	
17	NC_S	S-Track Cosine -
18	PC_S	S-Track Cosine +
19	NC_M	M-Track Cosine -
20	PC_M	M-Track Cosine +
21	NC_N	N-Track Cosine -
22	PC_N	N-Track Cosine +
23	MTB	Digital Output B
24	GND	Ground
25	MTA	Digital Output A
26..31	n.c.[1]	
32	VB [2]	+1.8..5.5 V Auxiliary Supply Voltage
	BP [3]	Backside paddle

IC top marking: <P-CODE> = product code, <A-CODE> = assembly code (subject to changes);
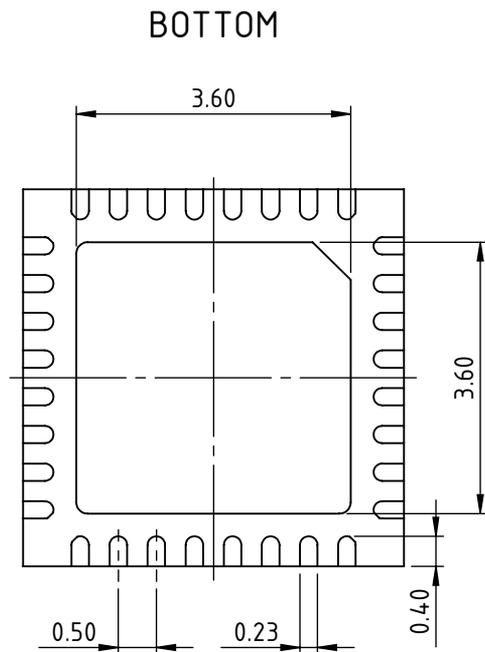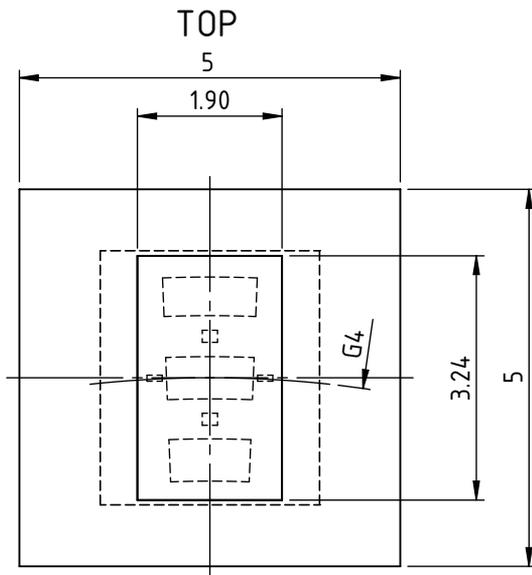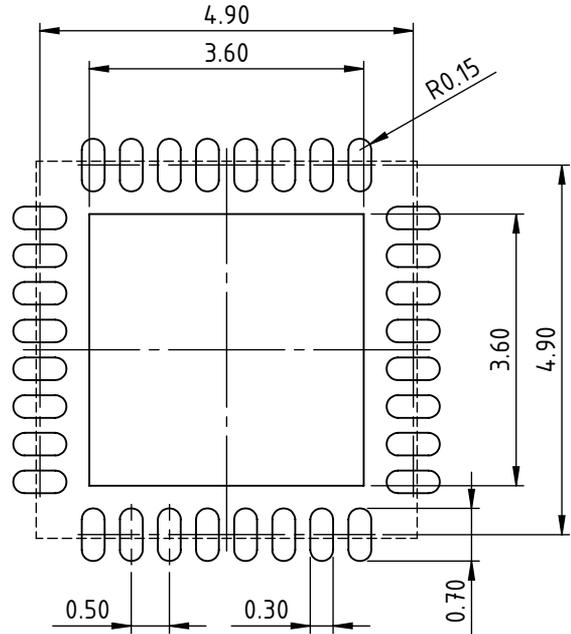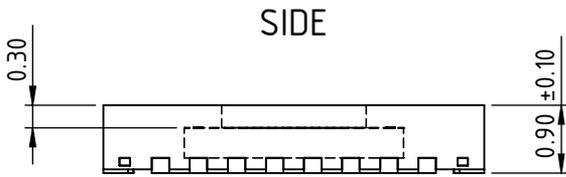1) Pin numbers marked n.c. are not connected.
2) If there is no auxiliary supply available, connect pin 32 either to VCC or GND (for chip release Y).
For chip release Z1, do not wire pin 32 or connect pin 32 to GND.
3) Connecting the backside paddle is recommended by a single link to GND. A current flow across the paddle is not permissible.

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PACKAGE DIMENSIONS

RECOMMENDED PCB-FOOTPRINT

4.90
3.60
R0.15
3.60
4.90
0.50
0.30
0.70

SIDE

0.30
0.90 ±0.10

TOP

5
1.90
G4
3.24
5

BOTTOM

3.60
3.60
0.50
0.23
0.40

All dimensions given in mm. Tolerances of form and position according to JEDEC MO-220.
Positional tolerance of sensor pattern: ±70µm / ±1° (with respect to center of backside pad).
G4: radius of chip center (refer to the relevant encoder disc and code description).
Maximum molding excess +20µm / -75µm versus surface of glass/reticle.

drb_pnhxx-oqfn32-2_pack_1, 10:1

ABSOLUTE MAXIMUM RATINGS

These ratings do not imply operating conditions; functional operation is not guaranteed. Beyond these ratings device damage may occur.

Item No.	Symbol	Parameter	Conditions	Min.	Max.	Unit
G001	VCC	Voltage at VCC, VB		-0.3	6	V
G002	I(VCC)	Current in VCC, VB		-20	20	mA
G003	V()	Pin Voltage, all signal outputs		-0.3	VCC + 0.3	V
G004	I()	Pin Current, all signal outputs		-20	20	mA
G005	Vd()	ESD Susceptibility, all pins	HBM, 100 pF discharged through 1.5 kΩ		2	kV
G006	Tj	Junction Temperature		-40	150	°C
G007	Ts	Chip Storage Temperature		-40	150	°C

THERMAL DATA

Operating conditions: VCC = 4.1...5.5 V

Item No.	Symbol	Parameter	Conditions	Min.	Typ.	Max.	Unit
T01	Ta	Operating Ambient Temperature Range		-40		125	°C
T02	Ts	Storage Temperature Range		-40		125	°C
T03	Tpk	Soldering Peak Temperature	tpk < 20 s, convection reflow tpk < 20 s, vapor phase soldering MSL 5A (max. floor life 24 h at 30 °C and 60 % RH); Please refer to customer information file No. 7 for details.			245 230	°C °C

All voltages are referenced to ground unless otherwise stated.
All currents flowing into the device pins are positive; all currents flowing out of the device pins are negative.

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ELECTRICAL CHARACTERISTICS

Operating conditions: VCC = 4.1...5.5 V, VB = 0 V, Tj = -40..125 °C, unless otherwise stated

Item No.	Symbol	Parameter	Conditions	Min.	Typ.	Max.	Unit
Total Device							
001	VCC	Permissible VCC Supply Voltage	regular operation	4.1		5.5	V
002	I(VCC)	VCC Supply Current	no load, Vout() < Vout()mx		9.5	15	mA
003	Vc()hi	Clamp-Voltage hi at all pins	I() = 4 mA			11	V
004	Vc()lo	Clamp-Voltage lo at all pins	I() = -4 mA	-1.2		-0.3	V
Photosensors							
101	λar	Spectral Application Range	Se(λar) = 0.25 x S(λpk)	400		950	nm
102	S(λ)	Spectral Sensitivity	λ_{LED} = 740 nm λ_{LED} = 850 nm, 460 nm		0.4 0.3		A/W A/W
103	λpk	Peak Sensitivity Wavelength			680		nm
Photocurrent Amplifiers							
201	Iph()	Permissible Photocurrent Operating Range		0		1120	nA
202	η()r	Photo Sensitivity (light-to-voltage conversion ratio)	λ_{LED} = 740 nm		0.3		V/µW
203	Z()	Equivalent Transimpedance Gain	Z = Vout() / Iph()	0.7	1.0	1.4	MΩ
204	TCz	Temperature Coefficient of Transimpedance Gain			-0.12		%/°C
205	ΔZ()pn	Transimpedance Gain Matching	P.. channel vs. corresponding N.. channel	-0.2		0.2	%
206	ΔVout()pn	Signal Matching	no illumination; any output vs. any output P.. output vs. corresponding N.. output	-35 -2.5		35 2.5	mV mV
207	fc()hi	Cut-off Frequency (-3 dB)			400		kHz
208	VNoise()	RMS Output Noise	illuminated to 500 mV signal level above dark level, 500 kHz band width		0.5		mV
Signal Outputs							
301	Vout()mx	Permissible Max. Output Voltage		2.0			V
302	Iout()mx	Permissible Max. Load Current		-100		250	µA
303	Vout()d	Dark Signal Level	no illumination, I() $\leq$ 50 µA	575	770	1000	mV
304	Isc()hi	Short-Circuit Current hi	load current to ground	100	420	1000	µA
305	Isc()lo	Short-Circuit Current lo	load current to IC	250	480	700	µA
306	Ri()	Internal Output Resistance	f = 1 kHz	70	110	180	Ω
307	ton()	Power-On Settling Time	VCC = 0 V $\rightarrow$ 5 V			100	µs
Reference Voltage VREF							
401	VREF	Reference Voltage	I(VREF) = -100...+300 µA	575	770	1000	mV
402	dVout()	Load Balancing	I(VREF) = -100...+300 µA	-10		+10	mV
403	Isc()hi	Short-Circuit Current hi	load current to ground	200	420	1400	µA
404	Isc()lo	Short-Circuit Current lo	load current to IC	0.5	4.5	10	mA
Digital Outputs MTA, MTB (chip release Z1)							
501	VCC	VCC Supply Voltage for MTA/MTB Operation		1.6		5.5	V
502	I(VCC)	VCC Supply Current for MTA/MTB Operation	no load; VCC = 1.6 V VCC = 2.0 V			1000 3000	µA µA
503	Vs()lo	Saturation Voltage lo at MTA	I() = 1.6 mA VCC = 1.6 V, I() = 100 µA			0.8 0.2	V V
504	Rpu()	Pull-up Resistor at MTA		80		180	kΩ
505	Vs()hi	Saturation Voltage hi at MTB	Vs()hi = V() - VCC; I() = -1.6 mA VCC = 1.6 V, I() = -100 µA			0.8 0.2	V V
506	Rpd()	Pull-down Resistor at MTB		80		180	kΩ
507	SR()hi, lo	Slew Rate hi/lo at MTA, MTB	VCC = 4.1 ... 5.5 V VCC = 1.6 V	0.3 0.027		2.0 3.4	V/µs V/µs

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ELECTRICAL CHARACTERISTICS

Operating conditions: VCC = 4.1...5.5 V, VB = 0 V, Tj = -40..125 °C, unless otherwise stated

| Item No.	Symbol	Parameter	Conditions	Min.	Typ.	Max.	Unit
508	ton_LED	Recommended Illumination Time for Low Power Operation	Gray-code scanning by DA, DB, DR sensors: Iph(DA, DB) = 100...260 nA, Iph(DR) = 180 nA; VCC = 1.6 V VCC = 1.8 V	10 4			µs µs
509	tset_LED	Recommended Illumination Start for Low Power Operation	relative to power-up: VCC = 0 V → 1.6 V	-1		0	µs
510	tv()	Output Validity for Low Power Operation	output V(MTA, MTB) = 10% ←→ 90% versus power-up (for tset_LED = -1 ... 0 µs); VCC = 0 V → 1.6 V, ton_LED ≥ 10 µs VCC = 0 V → 1.8 V, ton_LED ≥ 4 µs		25 25	60 50	µs µs
Digital Outputs MTA, MTB and Auxiliary Supply VB (chip release Y)							
601	VB	Auxiliary Supply VB for MTA/MTB Operation	VCC = 0 ... +5.5 V	1.8		5.5	V
602	I(VB)	Supply Current in VB	VCC = 1.8 ... +5.5 V, MTA, MTB not loaded			300	µA
603	I(VB)cyc	Averaged Supply Current in VB	VCC = 0 V, VB on-cycle 15 µs, illuminated for 3 µs, MTA, MTB not loaded			80	µA
604	tset(VB)	Power-Up Settling Time	VB = 0 V → 1.8 V, without illumination			10	µs
605	Vs()hi	Saturation Voltage hi at MTA, MTB	Vs()hi = V() - VB; I() = -130 µA			0.4	V
606	Vs()lo	Saturation Voltage lo at MTA, MTB	I() = 200 µA			0.4	V
607	ton_LED	Recommended Illumination Time	Gray-code scanning by DA, DB, sensors: Iph(DA, DB) = 100...260 nA, Iph(DR) = 180 nA	3			µs
608	tval()	Output Validity at MTA, MTB	output stable for readout; after LED on after LED off	4		 2	µs µs
Device Specific: iC-PNH2612 (chip release Z and following)							
V101	Aph()	Radiant Sensitive Area	sensors of N/M/S tracks sensors of MTA, MTB tracks		0.076 0.03		mm² mm²
V102	E()mxr	Irradiance For Max. Signal Level	λ_{LED} = 740 nm, Vout() not saturated		2.9		mW/cm²
Device Specific: iC-PNH2624 (chip release Z and following)							
V201	Aph()	Radiant Sensitive Area	sensors of N/M/S tracks sensors of MTA, MTB tracks		0.067 0.03		mm² mm²
V202	E()mxr	Irradiance For Max. Signal Level	λ_{LED} = 740 nm, Vout() not saturated		3.3		mW/cm²
Device Specific: iC-PNH2628 (chip release Z and following)							
V301	Aph()	Radiant Sensitive Area	sensors of N/M/S tracks sensors of MTA, MTB tracks		0.052 0.03		mm² mm²
V302	E()mxr	Irradiance For Max. Signal Level	λ_{LED} = 740 nm, Vout() not saturated		4.2		mW/cm²
Device Specific: iC-PNH3312 (chip release Z and following)							
V401	Aph()	Radiant Sensitive Area	sensors of N/M/S tracks sensors of MTA, MTB tracks		0.10 0.03		mm² mm²
V402	E()mxr	Irradiance For Max. Signal Level	λ_{LED} = 740 nm, Vout() not saturated		2.2		mW/cm²
Device Specific: iC-PNH3948 (chip release Z and following)							
V601	Aph()	Radiant Sensitive Area	sensors of N/M/S tracks sensors of MTA, MTB tracks		0.060 0.029		mm² mm²
V602	E()mxr	Irradiance For Max. Signal Level	λ_{LED} = 740 nm, Vout() not saturated		3.7		mW/cm²

APPLICATION CIRCUITS
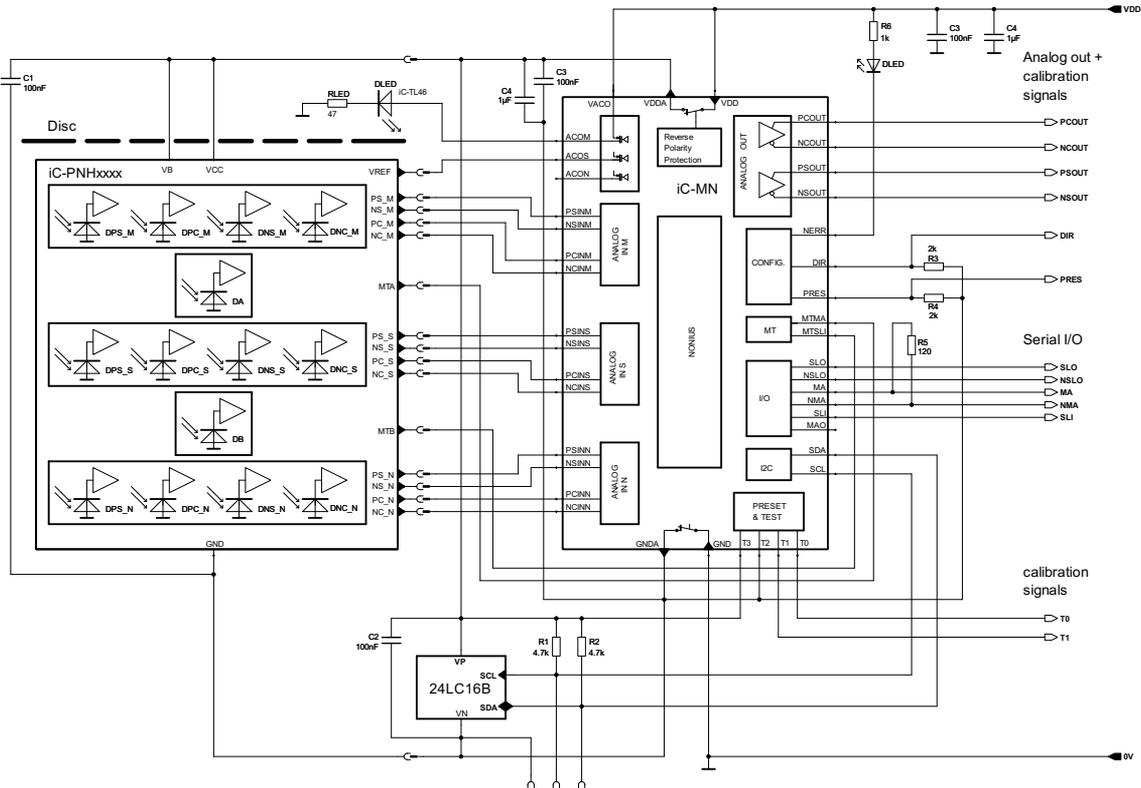
Figure 1: Application example of absolute encoder circuit.

DESIGN REVIEW: Notes On Chip Functions

iC-PNHxxxx .

No.	Function, Parameter/Code	Description and Application Hints
1		Refer to datasheet iC-PNH3348 release B1, 2014.

Table 4: Notes on chip functions regarding iC-PNH series chip release 0.

iC-PNHxxxx Z1

No.	Function, Parameter/Code	Description and Application Hints
1	*HD Phased Array*	Chip release utilizes a high definition phased array layout.

Table 5: Notes on chip functions regarding iC-PNH series chip releases Z1.

iC-PNHxxxx Y

No.	Function, Parameter/Code	Description and Application Hints
1	Supply VB	Auxiliary supply input VB connects to reserved pin 32. For recommendations on wiring, refer to footnotes on Page 3.
2	Outputs MTA and MTB	Refer to Elec. Char. for changes of specifications.

Table 6: Notes on chip functions regarding iC-PNH series chip release Y.

REVISION HISTORY

Rel.	Rel. Date[1]	Chapter	Modification	Page
A1	2011-07-25	...	Initial release introducing iC-PNH3348.	all

Rel.	Rel. Date[1]	Chapter	Modification	Page
B1	2014-05-22	...	Refer to iC-PNH3348 datasheet release B1.	

Rel.	Rel. Date[1]	Chapter	Modification	Page
C1	2015-01-27	All	Introduction of iC-PNH series.	all
		ELECTRICAL CHARACTERISTICS	Item 102: blue wavelenght supplemented Items 302: new entry Items 303, 401: min. limit, items 304, 403: max. limit Item 600ff: new block added for chip rel. Y	6, 7

Rel.	Rel. Date[1]	Chapter	Modification	Page
C3	2016-01-18	...	Inclusion of chip release Y. iC-PNH3348 taken off to separated Encoder blue® datasheet.	various

Rel.	Rel. Date[1]	Chapter	Modification	Page
C4	2016-07-20	PACKAGING INFORMATION	VB pin name and footnote 2 on wiring	3
		ABSOLUTE MAXIMUM RATINGS	Item G001, G002: pin VB supplemented	5
		THERMAL DATA	OTR extended to 125 °C	5
		ELECTRICAL CHARACTERISTICS	Operating conditions: VB supplemented Items 003, 004: moved to 501, 502 Item 303: condition Item 608: conditions and limits	7
		APPLICATION CIRCUITS	Fig. 1, iC-PNHxxx symbol corrected	8

[1] Release Date format: *YYYY-MM-DD*

iC-PNH Series
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ORDERING INFORMATION

Type	Package	Options	Order Designation
iC-PNHnnnn	32-pin optoQFN, 5 mm x 5 mm, 0.9 mm thickness RoHS compliant	nnnn = device version	iC-PNHnnnn oQFN32-5x5
Code Disc	Glass disc 1.0 mm	nn = design number aa = diameter xxxx = master track CPR	PNHnnS aa-xxxx
		for iC-PNH3312	PNH2S 33-512
		for iC-PNH2612	PNH3S 26-512
		for iC-PNH3948	PNH4S 39-2048
		for iC-PNH2624	PNH5S 26-1024
		for iC-PNH2628	PNH6S 26-128
Evaluation Kit	Kit with Scanner Module IC273 (61 mm x 64 mm), LED Module IC274 and Code Disc	nnnn = device version	iC-PNHnnnn EVAL IC273
Illumination	Infrared LED module (28 mm x 29 mm)	assembled with iC-SD85 (850 nm)	iC-SD85 EVAL IC274
	Blue LED module (28 mm x 29 mm)	assembled with iC-TL46 (460 nm)	iC-TL46 EVAL IC274
Mother Board	Adapter PCB (80 mm x 110 mm)	incl. ribbon cable	iC277 EVAL IC277
Adapter Board	Adapter PCB, connects IC273 to MN1D (41 mm x 41 mm)	incl. ribbon cable	iC306 EVAL IC306

Please send your purchase orders to our order handling team:

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